



QxH Jewelry

Product Measurement & Sizing

THE MULTIPLYING POWER OF QVC & HSN

PART OF QURATE RETAIL GROUP



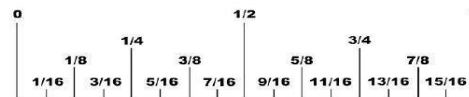
PRODUCT MEASUREMENT

How to Measure

Measure in increments of 1/16th inch (using a flat metal ruler, millimeter gauge).

When measuring an item, if measurement is not exact, round **down** to the nearest 1/16th increment and select the associated fraction from the drop-down list available in the product specification. Sizing tolerance is -0 to +1/4 size.

Tools: QxH strongly recommends that chains be measured with a flat, accurate metal ruler.



DIMENSIONS AND MEASUREMENTS ?	
Chain Length:	18
Chain Width:	2
Chain Height:	1/16
Drop Length:	1/8
Drop Width:	3/16
Drop Height:	1/4
Drape Length:	5/16
Extender Length:	3/8
Smallest Fit Size:	7/16
Largest Fit Size:	1/2
Other Dimension not listed:	9/16
Please indicate which (if any) will be included with the chain. Please	

Pin/Brooch

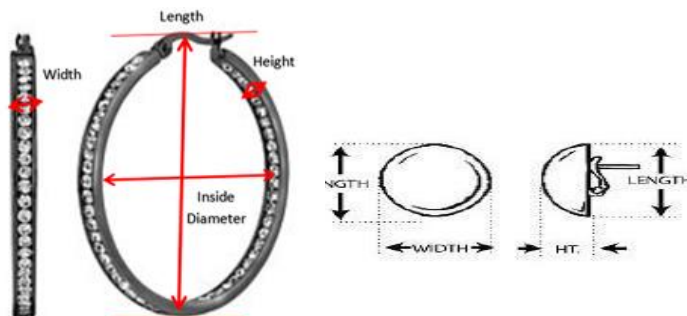
Measurement is based on item width and length.



Earrings

Measurement is based on the length, width, and height as applicable.

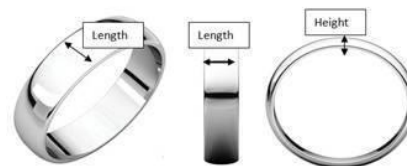
DIMENSIONS AND MEASUREMENTS ?	
Length:	1
Width:	1/16
Height:	1/8
Drop Length:	
Drop Width:	
Hoop Earring Inside Diameter:	7/8
Other Dimension not listed:	25 mm



Rings

Measurements must be expressed as fractions of an inch within the specification. Shank width is measured as fractions of an inch and millimeters at the bottom/narrowest section of the shank.

DIMENSIONS AND MEASUREMENTS ?	
Length:	1/2
Width:	7/8
Height:	1/8
Shank Width-Inches:	1/2
Shank Width-mm:	12
Other Dimension not listed:	see notes-individual measurements



NOTES

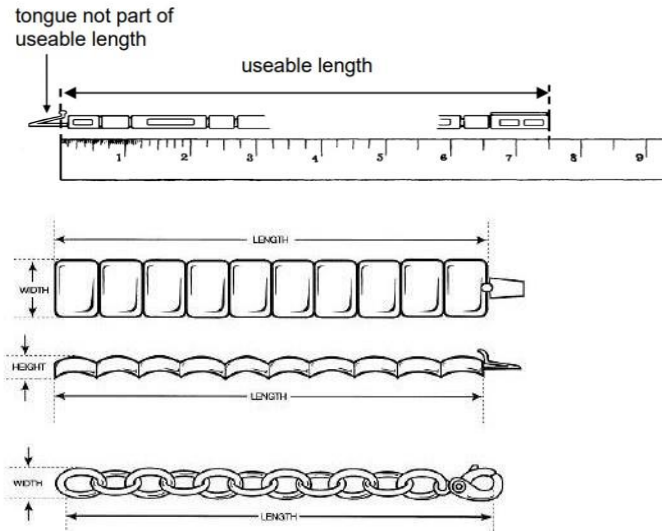
This is a set of 3.
Thin rings measure 1/8 x 7/8 x 1/8
Wide ring measures 1/4 x 7/8 x 1/8
Set measures 1/2 x 7/8 x 1/8

PRODUCT MEASUREMENT CONTINUED

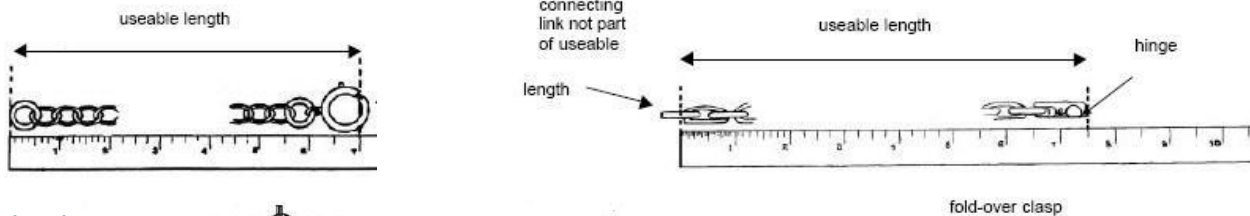
Necklaces / Pendants / Chains

Measurement is based on the “useable length” of the item. If the clasp does not contribute to the useable length, it is not included in the measurement. Include the length of extender, if applicable. For multi-chain designs, count the shortest length as the actual length measurement. For items with box or barrel type clasps, do not include the tongue (snapper) in the overall measurement.

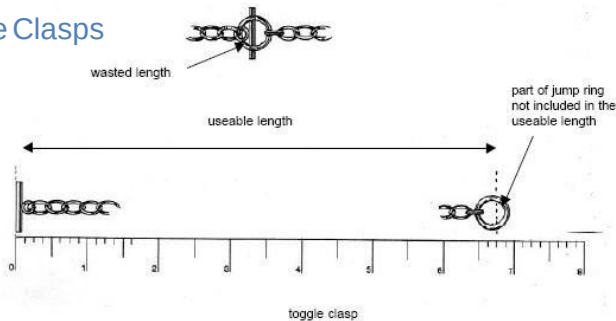
- When using large links, the length tolerance should be addressed in the design phase.
- A length measurement is not applied to bangle, coil, stretchy and cuff designs.
- Adjustable Length, for clasps with multiple connecting rings, notched adjustable clasps, determine the length measurement for the shortest and longest positions. State the length as “from-to”.



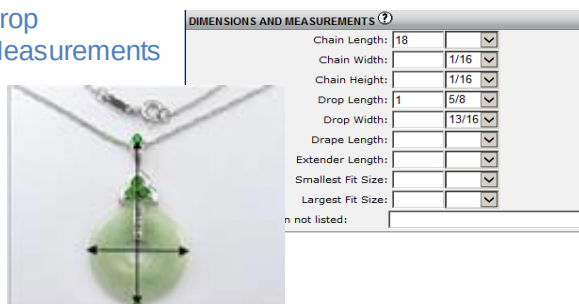
- Spring rings or lobster claws - measure total length (end to end), minus the thickness of the “hook.”



Toggle Clasps



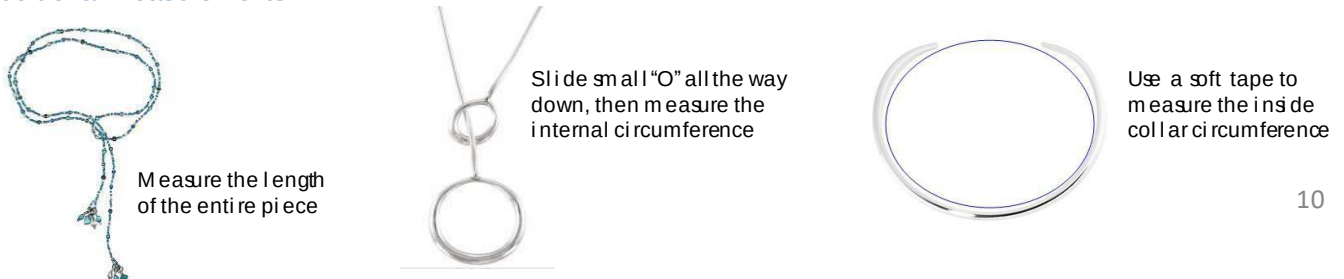
Drop Measurements



Drape Measurements



Additional Measurements



PRODUCT MEASUREMENT CONTINUED

Bangles and Cuffs

The inside circumference of bangle bracelets should be measured using the rolled paper method. Measure the marked paper with a metal ruler to determine measurement. For accuracy, do not use soft measuring tape.

1. Using a rolled-up piece of paper, place rolled paper inside the bangle opening.
 2. Allow the paper to unroll against the interior wall of the bangle.
 3. Mark the paper at the exposed edge.
 4. Unroll the paper and measure from the mark to the edge of the paper to determine the inside bracelet circumference.
 5. Record in inches, measured to the nearest 1/16th.
- Cuffs should have a minimum opening / gap of 1" (length includes gap measurement). The inside circumference including the gap opening equals the length measurement.
 - Cuffs should be designed in such a way so that if squeezed for adjustment by the customer, stones do not become loose.
 - Stretch, coil, adjustable bracelets - measure the smallest or relaxed inside circumference
 - Charm Bracelets - provide the length and width of smallest and longest charm.
 - The measurements of the First Piece sample and Production must match the approved measurements.
 - **Style specific product measurements are developed by the vendor and must fit the wrist sizes as shown below. The below chart shows size names and corresponding wrist measurements / fit size and are not product dimensions.**

Size Name		Small/Medium (fit to M)		Medium / Large (fit to L)	
Size Name	X-Small (Petite)	Small	Medium	Large	X-Large
Fit Size (Wrist circumference)	5 1/2"	6 1/4"	6 3/4"	7"	7 1/2"

Bracelet Size & Fit Training 2021 Webinar

DIMENSIONS AND MEASUREMENTS ?

Length: 7

Width: 3/4

Height: 1/4

Cuff Inside Circumference: 7

Gap Size: 1

Smallest Fit Size: 5

Largest Fit Size: 7

Cuff Bracelets - measure the inside circumference including the gap

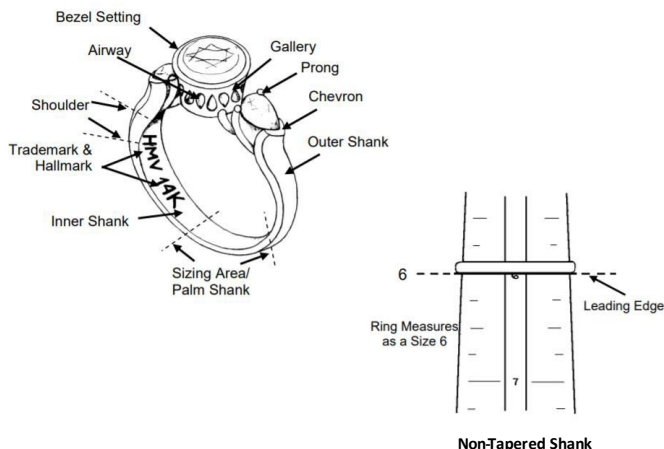
RING SIZING

Sizing

- QxH measures ring size by using a grooved mandrel that is calibrated against U.S. standard ring sizes.
- To ensure consistency in sizing, QxH requires all vendors to purchase and use calibrated mandrels from Romanoff Supply, item #M3-201-R [Romanoff Calibrated Mandrel](#)

Ring Sizing Tolerance

- Sizing tolerance for rings is -0 to +1/4 size.



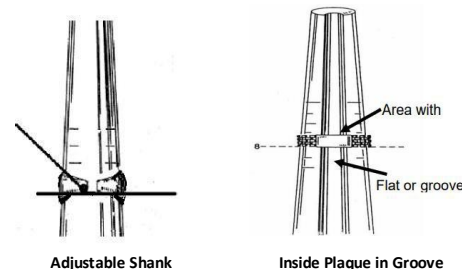
How to Measure

- Ring sizes are determined by the leading edge of the shank. The leading edge is the "lower" edge or the edge that falls first onto the mandrel.
- The ring should be placed on the mandrel, allowing the ring to center itself with its own weight. When the ring is positioned on the mandrel, the ring size is determined by the leading (lowest) edge of the shank.
- Rings should not be stretched to size.
- Some allowances can be made for extra wide ring shanks (above 7mm wide), large open-backed rings, rolling rings, bypass, or unusual geometrically designed shanks. Contact your evaluator in these cases to determine the proper method to measure.
- Any protruding components on the inside of the ring shank should not affect size.
- Gold rings have a suggested minimum thickness of .8mm thick/1.4mm wide
- Sterling silver ring shanks must have a minimum thickness of 1mm.
- Adjustable ring sizes are generally advertised in sizes small, medium, large, etc. unless otherwise specified by the buying office; with the leading edge measurement corresponding to the largest size in the fit range. (Metal adjustable ring sizes must include the shank opening.) See Chart below.

Table 1 – U.S. Standard Ring Sizes

C	Diameter (In.*)	C	Diameter (In.*)
0	0.458	7	0.682
1/4	0.466	7 1/4	0.690
1/2	0.474	7 1/2	0.698
3/4	0.482	7 3/4	0.706
1	0.490	8	0.714
1 1/4	0.498	8 1/4	0.722
1 1/2	0.506	8 1/2	0.730
1 3/4	0.514	8 3/4	0.738
2	0.522	9	0.746
2 1/4	0.530	9 1/4	0.754
2 1/2	0.538	9 1/2	0.762
2 3/4	0.546	9 3/4	0.770
3	0.554	10	0.778
3 1/4	0.562	10 1/4	0.786
3 1/2	0.570	10 1/2	0.794
3 3/4	0.578	10 3/4	0.802
4	0.586	11	0.810
4 1/4	0.594	11 1/4	0.818
4 1/2	0.602	11 1/2	0.826
4 3/4	0.610	11 3/4	0.834
5	0.618	12	0.842
5 1/4	0.626	12 1/4	0.850
5 1/2	0.634	12 1/2	0.858
5 3/4	0.642	12 3/4	0.866
6	0.650	13	0.874
6 1/4	0.658	13 1/2	0.890
6 1/2	0.666	14	0.906
6 3/4	0.674	14 1/2	0.922

* The Diameter refers to the inside diameter of a round ring.



Size	Fit	Leading Edge
Small	4-5	5
Medium	6-7	7
Large	8-9	9
Plus	10-11	11

EARRING SIZING

Post / Wire Sizing

- QxH requires the following minimum post/wire measurements; useable length equals the length of the post extending beyond the back plane of the earring.

	Post Thickness	Usable Length	Ear Wires on Hoops	Clutch Backs
Gold	0.67 mm – 0.76 mm 670 µm - µm (0.0265 in – 0.030 in)	9.5 mm (0.375 in)	0.75 mm – 1.0 mm 750 µm – 1,000 µm (0.029 in – 0.040 in)	≥4.5 mm ≥0.177 in
Silver and Other Metals	0.73 mm – 0.81 mm 730 µm - 810 µm (0.029 in – 0.0321 in)	9.5 mm (0.375 in)	0.75 mm – 1.0 mm 750 µm – 1,000 µm (0.029 in – 0.040 in)	≥4.5 mm ≥0.177 in

General Earring requirements

- Earring maximum weight of 45 grams per pair is recommended for pierced earrings.
- Earring posts should be made from the same precious metal type as the earring.
- Earring posts/wires must be straight and perpendicular to the back surface of the piece and long enough to extend through the ear lobe for comfortable wear.
- Earring posts/ wires must be plated with 14K or higher over .925 sterling post/wires to match metal color.
- Fashion jewelry must be made from Stainless Steel materials or plated to prevent allergic reaction.
- Hoop earrings should have a gap of at least 8mm, not counting joint and catch findings to fit over ear lobes with enough room to allow the hoop to swing freely.
- Ear wires on hoops should be strong enough to be able to function with the catch, but not so thick that they are difficult to wear.
- Comfort pads may be required for clip-on earring styles and must be aligned and securely attached.